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600C Series — Sealed Bag in Box (Product Weigh filled)



600C COMPACT COMPLETE BAG-IN-BOX

The 600C is a highly compact all-in-one solution. By combining the case erector, bag maker, filling, and sealing into a single machine, the 600C is our most space efficient bag-in-box. With a single-unit design, hygiene is greatly increased. Through the use of HEPA filters in clean-air chambers, exposure to

contaminants is minimized from bag making to sealing. The machine offers a max fill weight of 25kg and up to 15 boxes / minute. This solution is also highly flexible, allowing for fast changeover for various box and bag sizes, as well as allowing a wide range of products.

These products include butter, margarine, and vegetable oils, as well as some solids such as cereal, pet foods, confectionery and food ingredients. The single-frame design allows for a single point of operation which simplifies the overall operation and makes for a highly cohesive solution.

KEY SPECIFICATIONS

Speed:	5 to 25 kg per box, 15 boxes per minute
Hygiene:	Excellent, HEPA filtered isolation chamber
Product:	Ideal for butter, margarine and various bulk solid, dry products



600 series

bag in box lines

Worldwide supplier
of processing, filling & packaging machines

info@trepko.com

www.trepko.com



600L Series — Sealed Bag in Box (Product Weigh Filled)



600 CASE ERECTOR	610 MAKER & INSERTER	620 WEIGH FILLER	630 BAG SEALER	640 BOX TAPER
The machine erects corrugated cases and seals the bottom flaps with tape. The system automatically pulls the carton from a manually fed carton magazine. With a large buffer capacity of 180 cartons and with support for a wide range of formats, the 600 is efficient and easy to use.	The machine forms, seals and cuts bags from a reel of gusseted tubing, places the bag into a case, tray or drum and cuffs the bag over the edges. Easy and fast reel changes minimize downtime and allow support for a wide range of formats.	The bulk weigh filler has an accurate system with two or four filling valves and integrated weighers. It can fill liquids and semi-liquid products. Double jacketed product pipes with temperature probes prevent water condensation. Equipped with an automatic CIP system, cleaning is easy and efficient.	The machine un-cuffs a bag in a box clear of the case flaps. Following this the bag opening is heat sealed. By tensioning the top of the bag, wrinkles are prevented in the seal, and control over sealing time, temperature and pressure are provided to the operator.	The box taper folds in the box and tapes it shut.

KEY SPECIFICATION	
Speed:	5 to 25 kg per box, up to 18 tons/hr with 4 filling heads.
Hygiene:	Engineered for optimal cleaning convenience
Product:	Ideal for Margarine, edible fats and pasty products, including shortening, dry products

600E Series — Folded Liner in Box (Extruded product)



600 CASE ERECTOR	615 UNSEALED BAG INSERTER AND FILLER	635 BAG FOLDER AND BOX TAPER
The machine erects corrugated cases and seals the bottom flaps with tape. The system automatically pulls the carton from a manually fed carton magazine. With a large buffer capacity of 180 cartons and with support for a wide range of formats, the 600 is efficient and easy to use.	This Bag-in-Box design performs film placement, folding it into the carton as a liner, and dosing simultaneously. By combining these functions, the design reduces the machine's footprint by 20% compared to the conventional folded liner design. Capacity ranges from 5 to 25 kg with accurate measurements, minimizing product give-away. Combining the bag forming and filling into a single module minimizes contamination risk by eliminating any time where empty open bags travel through the machine.	The machine folds the liner and the box lid, then tapes it shut. By using a folded liner design the closing process is simplified allowing it to be easily integrated with box closing, making the 635 highly compact.

KEY SPECIFICATION	
Speed:	Up to 4 T/h per filling head
Hygiene:	Excellent. Folded liner design eliminates air pockets. Open bag travel time is minimized.
Product:	Ideal for butter and semi-solid materials