CARDBOARD SKILLET SEALING SOLUTIONS

As a result of a move towards cardboard packaging within the sandwich & ready-meal industry, TREPKO have developed their range of sealing equipment and can now provide manufacturers with a range of effective and proven machinery solutions to dispense & seal cardboard packaging.

TREPKO are able to offer three machinery solutions to suit various production requirements. These machines can cater for production requirements of between 20 and 100 pack per min.

An alternative to fully automatic machines, TREPKO can offer a semi-automatic 22 S sealing machine tailor made to suit smaller production requirements. This machine requires an operative to load and remove the sandwich skillets before & after the sealing process. Quick-release assemblies are utilised to allow for swift changeover times.

The newly developed 412 S twin lane machine is fully automatic and will dispense, erect and finally seal the cardboard skillets at an output speed of 60 packs per minute. Size change is simple with quick-release assemblies allowing for swift changeover times for the various width skillets available. This machine is also offered in a dual index format which has an increased output speed of 100 packs per minute inline with fully automatic sandwich product equipment.
### Machine 22 S

- [Image of a diagram for Machine 22 S]

### Automatic machine 412 / 422 S

- [Image of a diagram for Automatic machine 412 / 422 S]

### SPECIFICATIONS

<table>
<thead>
<tr>
<th></th>
<th>22S</th>
<th>412S single index</th>
<th>422S dual index</th>
</tr>
</thead>
<tbody>
<tr>
<td>Machine Output:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- skillets per min</td>
<td>16-20 (*)</td>
<td>60</td>
<td>120</td>
</tr>
<tr>
<td>- skillets per hour</td>
<td>960-1200 (*)</td>
<td>3600</td>
<td>7200</td>
</tr>
<tr>
<td>Maximum skilet size (mm)</td>
<td>95</td>
<td>60-105</td>
<td>60-105</td>
</tr>
<tr>
<td>Services:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- electrical supply</td>
<td>240V AC + N, 13 A</td>
<td>3x380-415V AC + N, 16 A</td>
<td>3x380-415V AC+N, 16 A</td>
</tr>
<tr>
<td>- compressed air (l/min)</td>
<td>65</td>
<td>300</td>
<td>400</td>
</tr>
<tr>
<td>Machine Weight (kg)</td>
<td>150</td>
<td>1500</td>
<td>1700</td>
</tr>
<tr>
<td>Machine Size (L x W x H) (mm)</td>
<td>1130 x 850 x 730</td>
<td>6260 x 1500 x 2080</td>
<td>6260 x 1500 x 2080</td>
</tr>
</tbody>
</table>

(*) subject to operator speed
**North & Latin America**
Trepko Inc.
Sunstate Centre
4893 West Waters Ave
Suite C-F
Tampa, FL 33634
USA
Phone: +1 813 443 0794

**Middle East & North Africa**
Trepko A/S - sales office
P.O. Box 58
Al-Andalus 11817
Cairo - Egypt
Mobile: +20 122 32 19 274

**Brazil**
Trepko do Brasil Ltda
Rua Brasilolanda, 240
Pinhais, Paraná
Brazil
Zip code 83322-070
Phone: +55 41 3513-500
Fax: +55 41 3513-5101

**United Kingdom, Ireland, Australia and New Zealand**
Trepko (UK) Limited
Marshall Way
Heapham Road Ind. Estate
Gainsborough, Lincolnshire
England, DN21 1GD
United Kingdom
Phone: +44 1427 612244
Fax: +44 1427 617797

**Central & Eastern Europe**
Trepko Sp. z o.o.
ul. Rooseveltia 116
62-200 Gniezno
Poland
Phone: +48 61 426 50 41
Fax: +48 61 426 50 68

**Sub-Saharan Africa**
130 Jan van Riebeeck Drive
Paarl, Western Cape, 7646
South Africa
Phone: +27 (0) 21 862 2192
Fax: +27 (0) 21 862 4605

**Scandinavia & Western Europe**
Trepko A/S
Energvej 30
2750 Ballerup
Denmark
Phone: +45 43 99 22 44
Fax: +45 43 99 26 35

---

**Worldwide supplier of filling/packaging machines**

info@trepko.com
www.trepko.com